


Thank you for purchasing CASCO's generator endplate conversion kit. This kit contains the special parts needed to move the generator stud to the correct location. Moving the stud is not only concours correct, it is also makes the use of a passenger car end plate safe. If you have any questions about the installation of this kit please call our technical assistance staff at 740/622-9700. 

1. Remove generator endplate.
2. Remove brush springs, brushes, passenger car stud and washers and clean plate completely.
3. In the original passenger car hole, install one stud and plastic washer assembly from the outside - in.
4. Put the short end of the extension arm onto the new stud (the end with the round hole). Put on a nut and tighten slightly. Mark where the new hole will be drilled using the extension arm as your guide.
5. Center drill, then drill the new hole with a 7/16" drill bit.
6. After taking note of the orientation of the oblong hole in the extension arm, use a round file or die grinder and make the new hole oblong. Be sure that you remove material evenly from both sides of the hole. Continue filing until plastic washer fits neatly into hole from the inside.
7. Assemble new stud as shown.
8. Remove nut from passenger car stud and install brush lead under extension arm.
9. Install other brush and brush springs.
10. Retighten all assembly nuts and replace generator endplate.

